
TYPE	Two-component yellowing resistant clear lacquer.
USE	For all types of detached wooden interiors and furniture. Well fitted as topcoat for stain and pigmented surfaces. Only for interior use.
SPECIAL PROPERTIES	Very good yellowing resistance. Very good surface resistance. Very good filling properties. No aromatics. Very low formaldehyde emission.

TECHNICAL DATA

Gloss (60°)	5-80 units Gardner
Delivery viscosity	45-50 s, DIN-cup 4, 20°C
Specific density	0.94-0.98 kg/l.
Solids, weight	Approx. 46 % Approx. 39 % by volume
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Storage: See label.
Mixing ratio	9 % by weight HARDENER 1399-12. 10 % by volume
Pot life	24 hours when thinned to 20 s DIN 4, 20 °C
System	Can be used as one coat paint, as primer and as topcoat. Do you wish a lighter appearance use TEKNOCOAT 1684-1X as primer. Highest recommended amount applied, 300 g/m ² .

DIRECTIONS FOR USE

Application method	Conventional-, high pressure- and automatic spraying. Curtain and roller coating.		
Drying		<u>20 °C</u>	<u>50 °C</u>
	Dry for handling	1-2 hours	30 min.
	Dry for stacking	12 hours	2 hours
Hardener	HARDENER 1399-12.		
Thinner	TEKNOSOLV 1135-93.		
Cleaning	TEKNOSOLV 1135-93.		

HEALTH AND SAFETY	See Safety Data Sheet.
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